

# CITATION MILLENNIUM 2012



Irwin Seating Company

**IRWIN... ON THE MOVE!**

What makes someone a leader in the industry? It's obvious, these include quality, innovation and experience teamed with new and improved in technical skills and manufacturing techniques and facilities. Irwin Seating Company has become a top contributor of these factors. Of course, we are proud of our 60 years of experience in designing and manufacturing quality seating and school furniture... but we regard them as something to build on—and move on.

From these years of experience have come the knowledge and ability to assess new developments, analyze new markets, anticipate new methods and adjust to new and changing needs and markets.


Our research and manufacturing skills have long produced seating of unsurpassed comfort, durability and value. This is evidenced by the thousands of institutions in high schools, colleges, libraries, churches, city halls, city centers, military establishments and other public and private centers across the country and throughout the world.

Our progress has led to the latest completion of our modern plant featuring the latest in production systems and equipment—state-of-the-art specifically designed for the manufacture of chair furniture.

This seating industry and demands a wide range of upholstered seating to satisfy a variety of seating styles and practical needs. Our factory team and field sales representatives are anxious to provide you with details, including technical data, seating layouts, and installation recommendations.

Irwin is justifiably proud of many achievements—both past and present. But, most important, we look forward to using these achievements as keystones on which to build continued progress for anticipating and fulfilling your needs in the future.

**SEATING IS OUR ONLY BUSINESS**



**IRWIN SEATING COMPANY**  
Seating No. 100

Irwin Seating Company, Grand Rapids, Michigan

**The Citation**

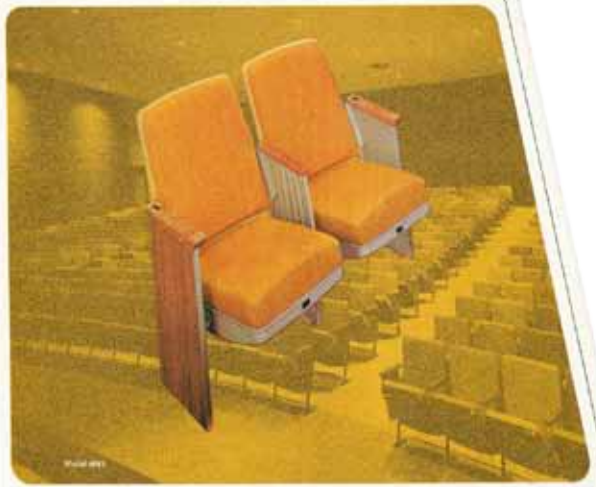


**A major innovation in theatre seating—UNIQUE EXCLUSIVE!**

An EXCLUSIVE ONE-PIECE injection molded plastic back panel. Engineered, designed, and tested for over 18 months, the Citation back panel combines functional strength with styling ahead of anything available in the seating industry today.

An enforced frame around top and side eliminates the need for screws and covers! "Finger-tapping" heavy ribbed inner panel functions to provide water seals to provide torque-proof strength. Built-in base and backrest with ultra-quiet rollers, this exclusive new back is maintenance and dirt-resistant — will look as appealing after years of rough usage as it does today.

1 1/2" polyurea pad in the upholstered back, together with polyurea pad in the upholstered seat, provides "squish-able" comfort. Full-sized wire standard can be furnished with plastic laminar insert as particular with other finishes of your choice.

In combination with Irwin quality proven seats and standards, the Citation represents the very best in progressive theatre seating.

Offered in 3 fashion-right colors, the Citation plastic back will blend with the complete range of fabric, leather, textures and colors.

Direct Bond  
Raven Black  
Surreal Gold

With the clean, square styling of the Citation backrest, full-length, ribbed inner panel and complete water seals add to the beauty and durability.

The chair is available in the "exclusive ribbed" or "smooth" finish. Offered in clear acrylic or "rainforest" with a special urethane finish, molded polyurea pad, the El Lute Standard can be mounted on frame or floorstand.



## 2012

Since 1968 the No. 4 Citation back has performed to rave reviews in venues around the World. The same can be said of it's younger understudy, the No. 47 Millennium.

A core value of Irwin Seating Company is to support and strengthen the communities where we live, work and play. The refinement of the Citation and Millennium backs illustrate this commitment with the rear back panels and polymer lumbar support molded here in the U.S. The hardwood inner panels and steel wings are formed in our Grand Rapids, Michigan plant, along with the sewn upholstery covers and final assembly making the Citation & Millennium backs 100% American Made!



## No. 90 Citation

The overall look of the Citation back has been preserved from the front view. It still has the traditional rectangular shape with the radiused corners for a clean, crisp look.

The refined Citation and Millennium backs now have a nominal height of 34" each. This height, the lateral radius of the inner panel, and the poly foam create an ergonomically correct chair component that supports the back and shoulders for outstanding comfort.





## No. 91 Millennium

The Millennium still features a rounded top, and like the Citation the polymer back panel fully encloses the upholstery panel above the back wing for a clean appearance.

Both backs feature new rear panels embossed to match the No. 12 seat.

The No. 91 Millennium and the No. 90 Citation backs are available for use on the No. 4 and No. 12 chair platforms as well as Irwin Seating Company telescopic platforms.

Both are available for indoor and outdoor use.



## Wing Assembly

Our new, revolutionary back-to-standard wing assembly hides all hardware from view and allows back pitches of 23°, 19°, 15°, 13°, 11°, and 9° to accommodate any venue design. Attachment to the 5-ply hardwood inner panel is done with t-nut fasteners for superior strength.



## Tufting & Sizes

Both the Citation and Millennium backs are available with optional decorative tufting.

Backs are available in 19", 20", 21", 22", 23" and 24" widths on the No. 4 or No. 12 chair platforms.



## Lumbar

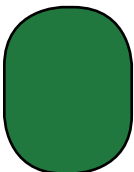
We've designed a clever, ergonomically correct lumbar option available for use on both the Millennium and Citation backs. Unlike the built-up foam solutions many manufacturers use, our polymer add-on will retain its shape forever.



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Note: specifications, chair models and color selections may change without notice, for the most up to date information contact your Irwin Seating Company sales manager or go to [www.irwinseating.com](http://www.irwinseating.com).



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